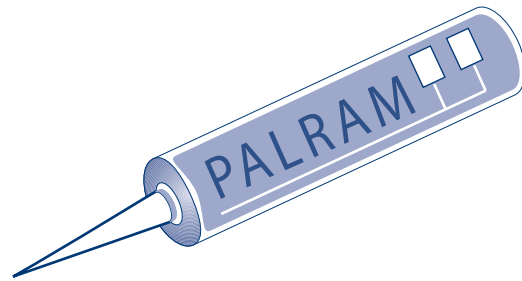
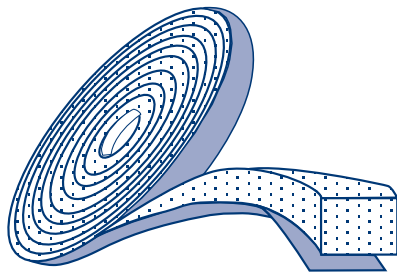


Recommended Adhesives and Sealants for Polycarbonate Products



Palram Technical Support Department



The information in this leaflet is based on testing carried out in our laboratory or information obtained from a variety of sources over the years. The Palram laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition might change in time, PALRAM Industries is not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes following the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

If you have any comments or questions, feel free to contact your PALRAM distributor.

	Product	Manufacturer	Material Type
Adhesives	AX 9330 No. 1	Apollo	Blue – PU adhesive
	HE 1908	Engineering Chemicals	2 component PU
	HE 17017	Engineering Chemicals	2 component PU
	Extru-Fix	EVO-PLAS / EVODE	solvent
	Tensol 12	EVO-PLAS / EVODE	solvent
	Evo-Tech TU 1908	EVO-PLAS / EVODE	2 component PU
	Plio-Grip 6000	Goodyear	
	55	IPS WELD-ON	2 component PU
	4	IPS WELD-ON	solvent
	16	IPS WELD-ON	solvent
	MA 3940	ITW Plexus	2 component
	MA 3940LH	ITW Plexus	2 component
	3054 BN 811767	Loctite	transparent-fast adhesion
	Dichloromethane (Methylene Chloride)	most chemical suppliers	solvent
	Bison PUR	Perfecta	1 component PU
	Acrifix A-118	Rohm	solvent mixture
	Acrifix A-190	Rohm	solvent mixture
	Scotch weld DP 110	3M	Hot melt
	Scotch weld DP 190	3M	Hot melt
	Jet Melt 3736	3M	Hot melt

Silicone Sealants	Product	Manufacturer	Material Type
	MS Clear	Soudal	Adhesive Sealant
	Multisil Translucent	GE Bayer Silicones	Sealant
	omosil 319109	Baden Chemie	Sealant
	Domostar 418299	Baden Chemie	Sealant
	Silicon N	Den Braven	Sealant
	Parasilico PL	DL Chemicals	Sealant
	3793	Dow Corning	Adhesive Sealant
	Q3-7098	Dow Corning	Adhesive Sealant
	Q3-7099	Dow Corning	Adhesive Sealant
	795	Dow Corning	Adhesive Sealant
	791-P	Dow Corning	Sealant
	Silicon 794	Dow Corning	Sealant
	6100	Eurolastic	PU Based-sealant
	Mirror adhesive	Evode	Adhesive Sealant
	Ultra-clear sealant	Fuller	Sealant
	Silglase II	GE	Adhesive Sealant
	Silglase N	GE	Sealant
	Contractors	GE	Sealant
	Contraction	GE	Sealant
	Siliconen AZP	Hercuseal	Sealant
	Silpruf	IGE - India	Sealant
	Novasil S-64	Otto Chemie	Adhesive Sealant
	Novasil S-10	Otto Chemie	Sealant
	Sika 952	Sika	Sealant
	BSR 50-02	SIMSON BV	Sealant
PUR FLEX	Stag / UK	Sealant	
All Flex 101	Tremco	Adhesive Sealant	
Tremasil 100	Tremco	Sealant	
Bostik Pro MS106/MS107	Bostik	Adhesive Sealant	

Adhesive & Sealing Tapes	Product	Manufacturer	Material Type
	4390	3M	Two Sided Adhesive Tape
	VHB Series Tapes	3M	Two Sided Adhesive Tape
	9473	3M	Two Sided Adhesive Tape
	AFT Series Tape	Scapa	Two Sided Adhesive Tape
	VI 05	Arta	Two Sided Adhesive Tape
	VT 16 + filter	Filta Flo (UK)	Sealing Tape & Breathing Filter For Adhesion Of Multiwall Polycarbonate Sheets
	Aluminium adhesive tape	Filta Flo (UK)	Aluminium Tape For Adhesion Of Multi-wall Polycarbonate Sheets
	AFT 701	Hardcastle -Carlisle	Two Sided Adhesives
	Duplomont LO 918	Lohmann	Two Sided Adhesive Tape
	SR 321	Multifoil	
	SW 321	Multifoil	
	IDL 311 L	Sellotape	Butyl Rubber Sealant
	310	Sellotape	Two Sided Adhesive Sealant Tape
	PS-18	Velcro	
	1163	Venture Tape	Two Sided Adhesive Tape
	921	Venture Tape	Two Sided Adhesive Tape
	Super Fix Montage Tape	Bison	Two Sided Adhesive Tape
	Car Tape	Bison	Two Sided Adhesive Tape

Inasmuch as PALRAM Industries has no control over the use to which others may put the product, it does not guarantee that the same results as those described herein will be obtained. Each user of the product should make his own tests to determine the product's suitability for his own particular use including the suitability of environmental conditions for the product. Statements concerning possible or suggested uses of the products described herein are not to be construed as constituting a license under any PALRAM Industries patent covering such use or as recommendations for use of such products in the infringement of any patent. PALRAM Industries or its distributors cannot be held responsible for any losses incurred through incorrect installation of the product. In accordance with our Company policy of continual product development you are advised to check with your local PALRAM Industries supplier to ensure that you have obtained the most up to date information.



EPSE

Europe
UK
Israel
USA
Australia
Far East



EUROPE
PALRAM EUROPE LTD.
Tel ▶ (44) 1302 380 777
Fax ▶ (44) 1302 380 788
sales.europe@palram.com

PALRAM UK
Tel ▶ (44) 1302 380 738
Fax ▶ (44) 1302 380 739
sales.uk@palram.com

ISRAEL
PALRAM ISRAEL LTD.
Tel ▶ (972) 4 8459 900
Fax ▶ (972) 4 8459 980
palram@palram.com

USA
PALRAM AMERICAS
Tel ▶ 610 285 9918
Fax ▶ 610 285 9928
palramamericas@palram.com